



POLICY

SUBJECT: LONG BLOCK CORE CHARGE AND ACCEPTANCE POLICY

September, 2022
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A core charge is a refundable deposit for the value of a re-buildable part. On many Fleece Performance Engineering products, we need to charge a core charge at the time of the sale. Items such as turbochargers, cylinder heads, and long blocks are all subject to a core charge.

All cores must be returned to Fleece Performance Engineering within 30 days of receipt and have a CORE RETURN FORM properly completed and accompanying the core. **The customer is responsible for all return shipping charges** unless otherwise indicated separately. Ship all cores to the address listed below.

Upon the receipt of a core, Fleece Performance will determine the condition of the core and refund all, part, or none of the core based on the condition. Any damages or excessive wear may result in a deduction of the core refund.

To receive a **full** core credit the core **must be re-buildable** and of the same make and model year of the product that was purchased. You **must also fully complete** the core return sheet included with your product. If you have any questions regarding our core charge policy or need assistance in scheduling a freight pickup of the core, please call our office at 317-286-3573 or email us at cores@fleeceperformance.com, or visit FleecePerformance.com/Resources for additional copies of all required paperwork.

RETURN ALL CORES WITHIN 30 DAYS OF RECEIPT TO:

Fleece Performance Engineering, Inc.
Core Returns
2400 Commerce Way
Pittsboro, IN 46167

PROCESSING OF CORES REQUIRES 14 TO 21 DAYS TO RECEIVE YOUR CORE REFUND OR CREDIT

CORE ACCEPTANCE POLICY

MODEL	FULL CREDIT CRITERIA	PARTIAL CREDIT CRITERIA	NO CREDIT
Cummins 5.9L & 6.7L long blocks <u>FPE P/N's:</u> FPE-CUMM-59E-LB FPE-CUMM-59E-LB-HD FPE-CUMM-59L-LB FPE-CUMM-59L-LB-HD FPE-CUMM-67E-LB FPE-CUMM-67E-LB-HD FPE-CUMM-67L-LB FPE-CUMM-67L-LB-HD	<ul style="list-style-type: none"> • Like for Like • No visible external damage • No fire damage • No cracks in the cylinder head or engine block • All components present including valvetrain, crankshaft, camshaft, and front gear housing. • Core delivered in original Fleece crate 	<ul style="list-style-type: none"> • Block - Excessive scoring beyond 0.020" depth (25% deduction) • Missing or unusable crankshaft (50% deduction) • Missing or unusable camshaft (10% deduction) • Missing cylinder head (20% deduction) • Missing valves (5% deduction) • 5.9L provided as core for 6.7L (25% deduction) • Missing original Fleece crate or packaging (25% deduction) • Any cracking between the valve seats and injector bores (20% deduction) • Excessive cracking between the valve seats only (20% deduction) • Front cover and gear housing damage (10% deduction) 	<ul style="list-style-type: none"> • Fire damage • Catastrophic engine failure including but not limited to failed connecting rods, or windowed block.