

INSTALLATION INSTRUCTIONS

SUBJECT: Lower Heater Return Hose for 2013-2024 Cummins

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FITMENT: 2013-2024 5.9L 6.7L Cummins Equipped Dodge Ram 2500/3500 Pickup Trucks

KIT P/N: FPE-CUMM-LHCL-1324

EST INSTALL TIME: 1 Hour

TOOLS REQUIRED: Pliers, 1/4" hex drive or socket, flathead screwdriver

KIT CONTENTS:

Item#	Description	QTY
1	Lower heater core hose	1
2	Hose clamp	2



Replaces the following part numbers

Mopar 68297774AA, Mopar 68213155AD, Mopar 68322483AA



WARNINGS:

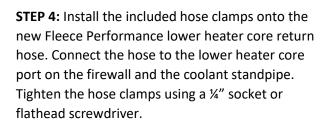
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PROCEDURE:

STEP 1: Disconnect both batteries and drain the coolant from the coolant system using the drain knob on the rear, driver's side of the radiator

STEP 2: Locate the lower heater core return hose on the passenger side of the coolant riser. Using pliers, remove the clamp from the hose. Disconnect the hose.

STEP 3: Trace the heater core return hose back toward the firewall. Using pliers, remove the hose clamp and remove the hose from the lower heater core port.



STEP 5: Refill the coolant system and reconnect the battery terminals.

STEP 6: Start the vehicle and verify that no leaks are present. Add coolant as necessary.

